
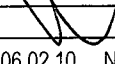














Date: Wednesday, 12/09/2007 8:19:11 AM  
 User: Linda Lacelle

## Process Sheet

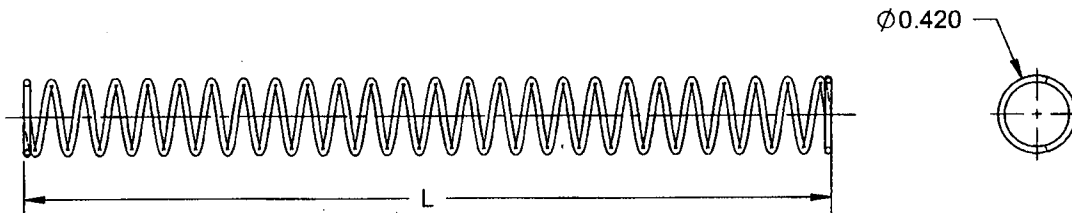
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 34573		
Estimate Number	: 12834		
P.O. Number	: N/A	Part Number	: D33353
This Issue	: 12/09/2007 S.O. No. : N/A	Drawing Number	: D3335 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 34178	Material	: N/A
Written By	: 	Due Date	: 19/09/2007 Qty: 5 Um: Each
Checked & Approved By	: 		
Comment	: Est. A 06.02.10 New issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	D3335	Spring	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Spring <i>B25925</i> <i>Pl 07-09-12</i> (5)			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			(5)
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut spring as per dwg D3335 <i>Pl 07-09-12</i>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <i>12/09/12</i> (5)			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 ID & STOCK <i>Pl 07/09/12</i> (5)			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			(5)
Comment: FINAL INSPECTION/W/O RELEASE <i>Pl 07/09/12</i>			
Job Completion  <i>Pl 07-09-12</i>			



DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3335</b>	REV. C SHEET 1 OF 1
DATE <b>05.12.19</b>		TITLE <b>SPRING</b>	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED  
20/03/09

## SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



### NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL,  $\phi 0.035$  WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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